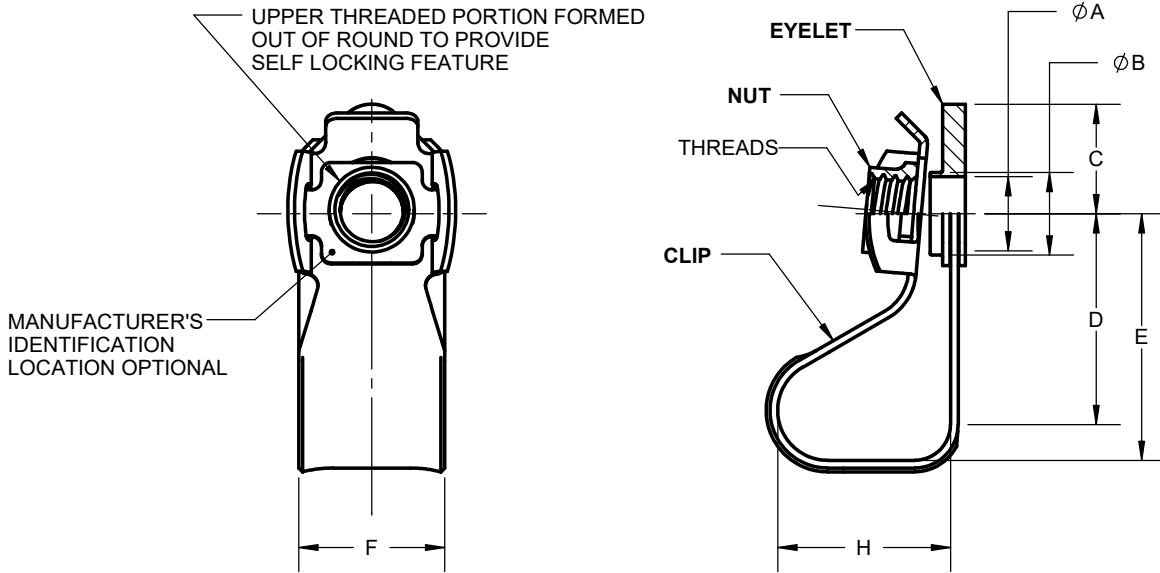


MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN CONSENT OF HOWMET FASTENING SYSTEMS IS ABSOLUTELY PROHIBITED.

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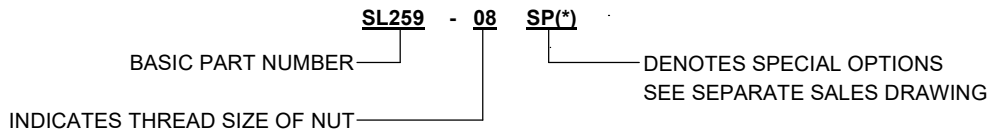


HFS PART NO.	THREADS PER AS8879	ØA	ØB	C	D	E	F	H	EDGE DISTANCE	INSTALLATION HOLE SIZE
		MIN	MAX							
SL259-	06	.168	.190	.295 .275	.570 .530	.645	.390 .370	.430	.570 .530	.190-.229
	08									
	3	.1900-32UNJF-3B	.193							

- MATERIAL:** NUT & CLIP: C1050 CARBON STEEL PER AMS5085 (UNS G10500).
EYELET: NYLON.
- HEAT TREAT:** NUT & CLIP: HRC 49 MAX.
- FINISH:** NUT & CLIP: CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2, PLUS SOLID FILM LUBE PER AS5272 TYPE I.
EYELET: NONE.
- PERFORMANCE:** LOCKING TORQUE AND TENSILE PER NASM25027.

- NOTES:** 1. UNLESS OTHERWISE SPECIFIED:
A) DIMENSIONS APPLY PRIOR TO LUBE.
B) SURFACE TEXTURE TO BE 125 MICRONS.
C) REMOVE ALL BURRS AND SHARP EDGES.

EXAMPLE OF PART NUMBER



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APPROVED DATE 10FEB1994	CURRENT DESIGN ACTIVITY: HOWMET AEROSPACE Howmet Fastening Systems 800 S State College Boulevard Fullerton, California, 92831 http://www.hfs.howmet.com	TITLE: <i>CLIP - NUT, SELF LOCKING, FLOATING ASSEMBLY</i>
REV. LETTER AND DATE: F 21APR2023		
CUSTOMER:		

CAGE CODE: 52828
SALES DRAWING No.
SL259-(*)

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES & TO ASME Y14.5-2018 TOLERANCES: DECIMALS = ±.010; ANGLES = ±2°

FILED AS: s_SL259-(*)