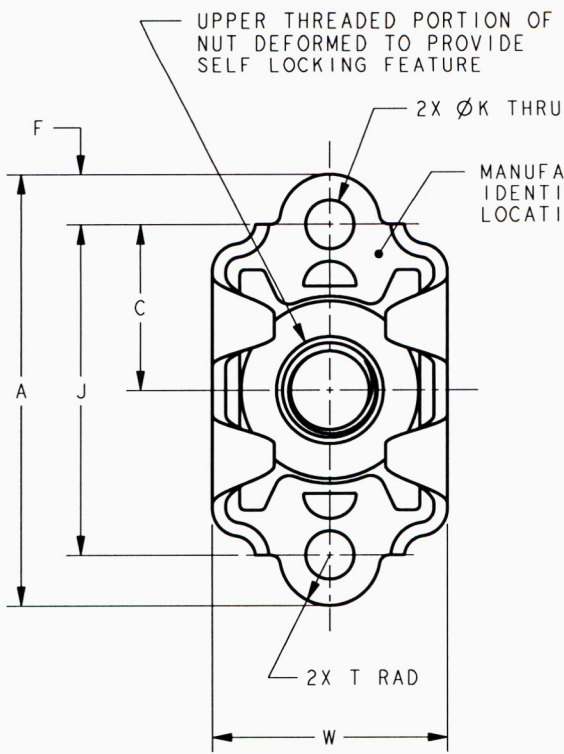


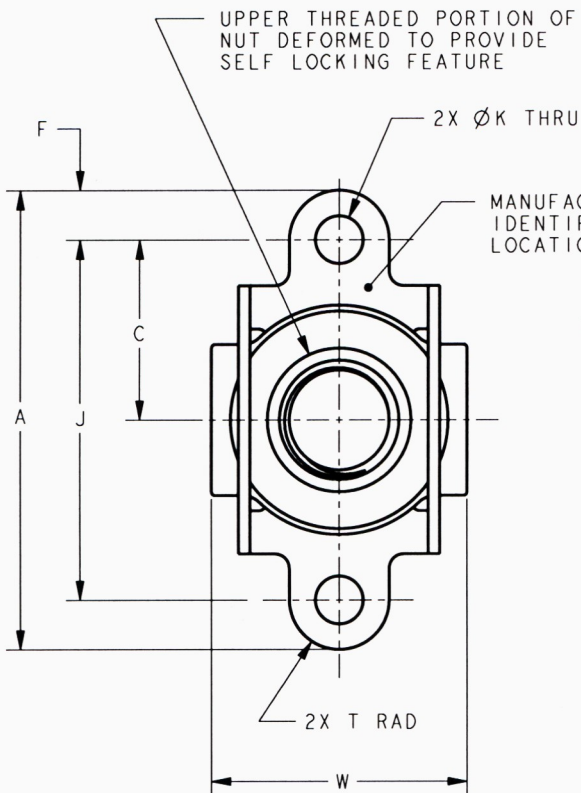
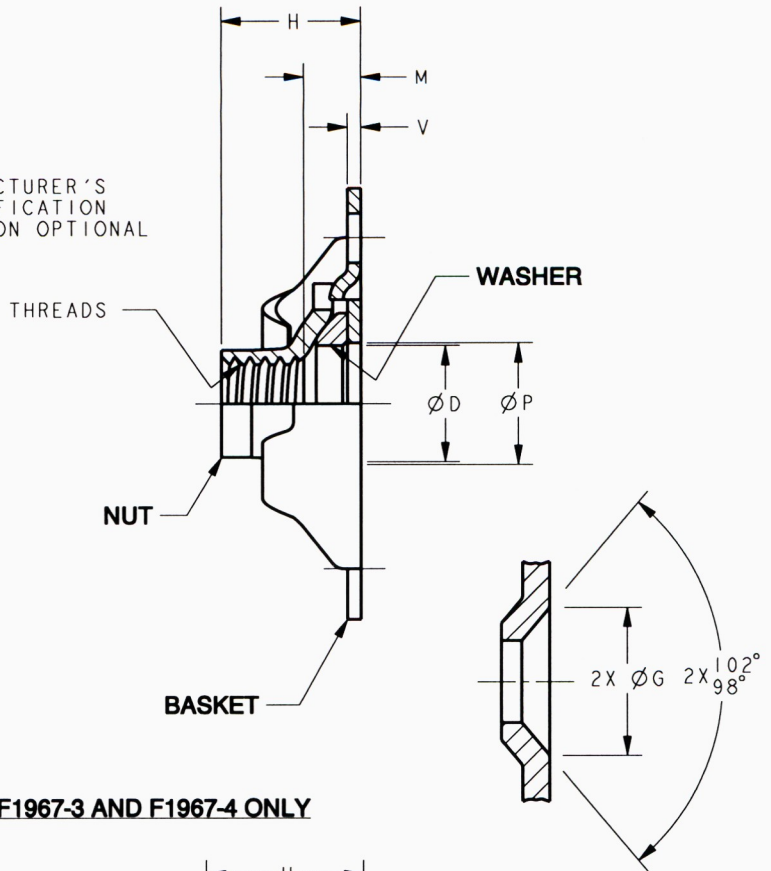
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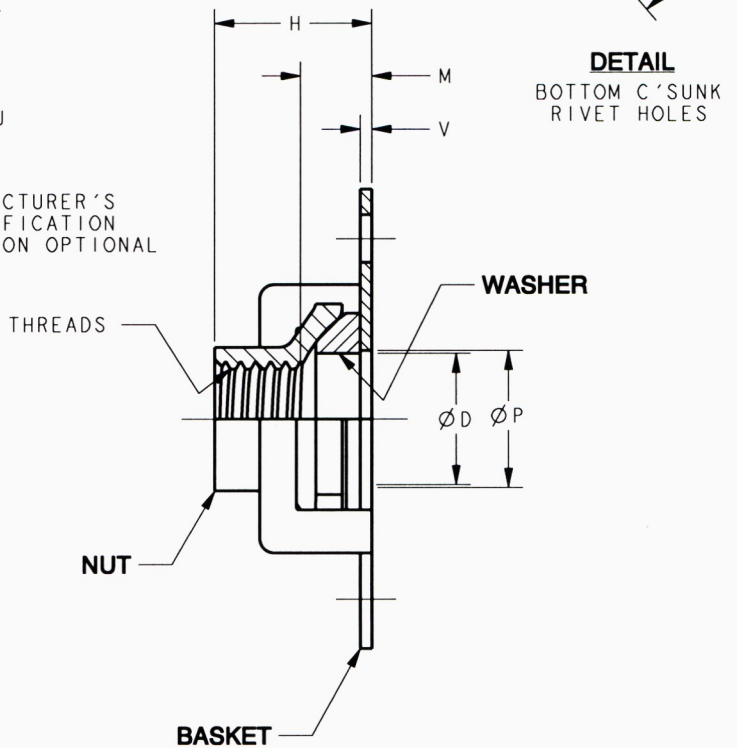
FILE STORED AS: S-F1967-



CONFIGURATION FOR F1967-3 AND F1967-4 ONLY



CONFIGURATION FOR F1967-5 ONLY



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APPROVED DATE 14OCT1996	HOWMET AEROSPACE Howmet Fastening Systems 800 S State College Boulevard Fullerton, California, 92831	TITLE: NUT - ANCHOR, 2 LUG, FLOATING, SELF LOCKING, SELF ALIGNING, ASSEMBLY	CURRENT DESIGN ACTIVITY: CAGE CODE: 15653	
			REV. LETTER AND DATE D 04FEB2026	SALES DRAWING No.
			CUSTOMER: -	F1967-(*) SHEET 1 OF 2

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES & ASME Y14.5-2018 TOLERANCES: DECIMALS = ±.010; ANGLES = ±2°

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HFS PART NO.	THREADS PER AS8879	A	C	ØD	F	ØG	H	J	ØK	M	ØP	T	V	W	MAXIMUM WEIGHT lbs/100
		MAX		MIN	MIN		MAX		MIN	MIN			MAX		
F1967-	3	.1900-32UNJF-3B	.940	.349 .339	.194	.095	.210 .190	.328	.690 .686	.103	.125 .245	.125 .115	.030 .020	.500	.84
	4	.2500-28UNJF-3B	1.252	.505 .495	.254	.100	.406	1.002 .998	.135 .130	.141 .307	.188 .370	.145 .135	.036 .026	.735	3.33
	5	.3125-24UNJF-3B	1.292		.317	.125	.240 .220	.455							

MATERIAL: NUT, BASKET AND WASHER: C1050 CARBON STEEL PER AMS5085 (UNS G10500) OR 8740 ALLOY STEEL PER AMS6322 (UNS G87400).

HEAT TREAT: HRC 49 MAXIMUM.

FINISH: NUT, BASKET AND WASHER:

F1967-(*) : CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2 PLUS SOLID FILM LUBE PER AS5272, TYPE I.

F1967X(*) : CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2.

F1967-(*)CW : CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 3 PLUS WAX.

F1967E(*)CW : CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2 PLUS WAX.

PERFORMANCE: NASM25027.

TEMPERATURE: 450 °F.

VARIATIONS: ADD BC FOR BOTTOM C SUNK RIVET HOLES.
EXAMPLE: F1967-4BC.

- NOTES:
1. FLOATABILITY: .025 MINIMUM RADIALY FROM CENTERED POSITION.
 2. MISALIGNMENT: UP TO 8° IN ANY DIRECTION FROM CENTERED POSITION.
 3. DIMENSIONS APPLY PRIOR TO SOLID FILM LUBRICANT.
 4. REMOVE ALL BURRS AND SHARP EDGES.

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THIRD ANGLE PROJECTION

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	CUSTOMER: -			F1967-(*) SHEET 2 OF 2

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