



	AND STANDARD	LOCKRING		Α	B STUD END THREAD			С	D	Е	F	G	н
ROSAN PART NUMBER		ROSAN PART NUMBER	MILITARY NUT PART END NUMBER THREAD					1	MIN FULL	_	'	0	••
NOMBER		9 REF	9 REF	UNF-3A	SIZE	PITCH DIA	MINOR DIA	4	THD	±.015	±.015	±.015	DIA
SFA101-9SA12A	20005	RLRR24SB7	MS51990-105P	.2500-28	.3125-18	.2778-2795	.23732474	.750780	.656	.390	.560	.160	.076
SFA111-11SA14A	20009	RLRR28SB8	MS51990-106P	.3125-24	.3750-16	.33583378	.29063017	.880910	.688	.510	.690	.160	.076
SFA111-11SA16A	20010	RLRR28SB8	MS51990-106P	.3125-24	.3750-16	.33583378	.29063017	1.000-1.030	.719	.510	.690	.160	.076
SFA121-12SA16.5A	20002 20004 20007	RLRR33SB9	MS51990-107P	.3750-24	.4375-14	.39263946	.34113534	1.020-1.040	.812	.520	.750	.170	.106
SFA121-12SA18A	20006 20007	RLRR33SB9	MS51990-107P	.3750-24	.4375-14	.39263946	.34113534	1.125-1.155	.812	.520	.750	.170	.106
SFA131-13SA18A	20004	RLRR38SB9	MS51990-108P	.4375-20	.5000-13	.45124537	.39634093	1.135-1.145	.812	.570	.810	.170	.106
SFB101-9SA14A	20000	RLRR24SB7	MS51990-105P	.2500-28	.3125-18	.27782795	.23732474	.875905	.688	.390	.560	.160	.076
SFB111-11SA14.5A	20001 20003	RLRR28SB8	MS51990-106P	.3125-24	.3750-16	.33583378	.29063017	.906936	.688	.510	.690	.160	.076

NOTES:

- 1 MATERIAL: 4130 Steel per MIL-S-6758. These parts are also available in other materials.
 - Refer to page 34, Table I.
- HEAT TREAT: 125,000 PSI UTS min.
- FINISH: Cadmium plate per QQ-P-416, Type II, Class 3.
- 3. 4 Nut end lengths "C" are designed to meet AND standards after stud serrated collar is installed .010-.020 below the surface of the parent material.
- 5 The stud end thread has a special pitch diameter and minor diameter which installs into a MIL-S-8879 class 3B, FED-STD-H28/2 class 3B, or National class 3 tapped hole. Refer to page 69.
- Studs are installed per page 36 or in accordance with MS51995.
- SFA and SFB studs are only furnished to dimensions shown. Coding of modifications is not permissible.
- 2 max incomplete threads.
- Mating lockring is not included with stud. It must be ordered separately.

STUD - RING LOCKED,

SFA() & SFB() **SERIES**

FOR AND20000 SERIES PADS. FINE THREAD NUT END AND COARSE THREAD STUD END