



KAYLOCK PART NO.	THREADS PER MIL-S-8879	A	C	H	P	W	APPROX WEIGHT LB/100	
		MAX	REF	MAX	REF			
HW42	-02	.0860-56UNJC-3B	.202	.108	.118	.109	.095 .091	.03
	-04	.1120-40UNJC-3B	.240	.144	.148	.135	.127 .121	.05
	-06	.1380-32UNJC-3B	.278	.180	.167	.161	.158 .152	.08
	-08	.1640-32UNJC-3B	.324	.216	.194	.187	.190 .183	.13
	-3	.1900-32UNJF-3B	.364	.289	.214	.213	.252 .245	.22
	-4	.2500-28UNJF-3B	.464	.361	.245	.273	.316 .306	.36
	-5	.3125-24UNJF-3B	.564	.433	.292	.335	.378 .369	.63
	-6	.3750-24UNJF-3B	.644	.505	.308	.398	.440 .431	.87

MATERIAL: NUT -- (SIZES -02 THRU -06) A-286 CORROSION RESISTANT STEEL PER AMS5525 (UNS S66286).
(SIZES -08 THRU -6) A-286 CORROSION RESISTANT STEEL PER AMS5732 (UNS S66286).
WASHER -- 321 CORROSION RESISTANT STEEL PER AMS5510 (UNS S32100).

FINISH: NUT -- KAYLUBE MOLYBDENUM DISULFIDE DRY FILM LUBRICANT COAT PER MIL-L-46010.
WASHER -- PASSIVATE PER QQ-P-35.

PERFORMANCE: MIL-N-25027.

APPLICATIONS: TEMPERATURE: 450° F.

KAYNAR®
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VENDOR CODE IDENTIFICATION NUMBER - 15653

TOLERANCE: UNLESS OTHERWISE SPECIFIED: DECIMALS ±.015, ANGLES ±2°

REV	DRAWN/DATE	APPROVED/DATE	REVISION APPROVAL/DATE
A	KirkVW 86/03/13	K.N.	KirkVW 94/02/01