

QUICK OPERATING 1/4-TURN FASTENERS 4002 SERIES

Stud Dash Number Selection Table

Grommeted Studs				Grommetless Studs		
1	2	3	4	5	6	7
G Total Thickness	All receptacles not tabulated	All 244-16 ex-16B &-16BR All 244-22	All 244-16B 244-16B-R	All receptacles not tabulated	All 244-16 ex. 16B &-16BR All 244-22	All 244-16B 244-16B-R
.021-.050	-	-	-2	-	-	-2
.051-.080	-	-2	-3	-	-2	-2
.081-.110	-2	-3	-4	-2	-2	-4
.111-.140	-3	-4	-5	-2	-4	-4
.141-.170	-4	-5	-6	-4	-4	-6
.171-.200	-5	-6	-7	-4	-6	-6
.201-.230	-6	-7	-8	-6	-6	-8
.231-.260	-7	-8	-9	-6	-8	-8
.261-.290	-8	-9	-10	-8	-8	-10
.291-.320	-9	-10	-11	-8	-10	-10
.321-.350	-10	-11	-12	-10	-10	-12
.351-.380	-11	-12	-13	-10	-12	-12
.381-.310	-12	-13	-14	-12	-12	-14
.411-.440	-13	-14	-15	-12	-14	-14
.441-.470	-14	-15	-16	-14	-14	-16
.471-.500	-15	-16	-17	-14	-16	-16
.501-.530	-16	-17	-18	-16	-16	-18
.531-.560	-17	-18	-19	-16	-18	-18
.561-.590	-18	-19	-20	-18	-18	-20
.591-.620	-19	-20	-21	-18	-20	-20
.621-.650	-20	-21	-22	-20	-20	-22
.651-.680	-21	-22	-23	-20	-22	-22
.681-.710	-22	-23	-24	-22	-22	-24
.711-.740	-23	-24	-25	-22	-24	-24
.741-.770	-24	-25	-26	-24	-24	-26
.771-.800	-25	-26	-27	-25	-26	-26
.801-.830	-26	-27	-28	-26	-26	-28
.831-.860	-27	-28	-29	-26	-28	-28
.861-.890	-28	-29	-30	-28	-28	-30
.891-.920	-29	-30	-31	-28	-30	-30
.921-.950	-30	-31	-32	-30	-30	-32
.951-.980	-31	-32	-33	-32	-32	-32
.981-1.010	-32	-33	-34	-32	-32	-34
1.011-1.040	-33	-34	-35	-32	-34	-34
1.041-1.070	-34	-35	-36	-34	-34	-36
1.071-1.100	-35	-36	-37	-34	-36	-36
1.101-1.130	-36	-37	-38	-36	-36	-38
1.131-1.160	-37	-38	-39	-36	-38	-38
1.161-1.190	-38	-39	-40	-38	-38	-40
1.191-1.220	-39	-40	-41	-38	-40	-40
1.221-1.250	-40	-41	-42	-40	-40	-42
1.251-1.280	-41	-42	-43	-40	-42	-42
1.281-1.310	-42	-43	-44	-42	-42	-44
1.311-1.340	-43	-44	-45	-42	-44	-44
1.341-1.370	-44	-45	-46	-44	-44	-46
1.371-1.400	-45	-46	-47	-44	-46	-46
1.401-1.430	-46	-47	-48	-46	-46	-48
1.431-1.460	-47	-48	-49	-46	-48	-48
1.461-1.490	-48	-49	-50	-48	-48	-50
1.491-1.520	-49	-50	-51	-48	-50	-50
1.521-1.550	-50	-51	-52	-50	-50	-52

Important Notes: 1. 4002S37 stud assemblies are not available with dash numbers smaller than -4. 2. If the total thickness "G" is very near the top of the thickness range, selection of the next greater dash number is recommended. For "G" thicknesses longer than those tabulated, contact HOWMET@aerospacemfg.com. 3. "G" min. thickness specified may be reduced .030 inch when column 3 dash numbers apply and .060 inch when column 4 dash numbers apply.

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