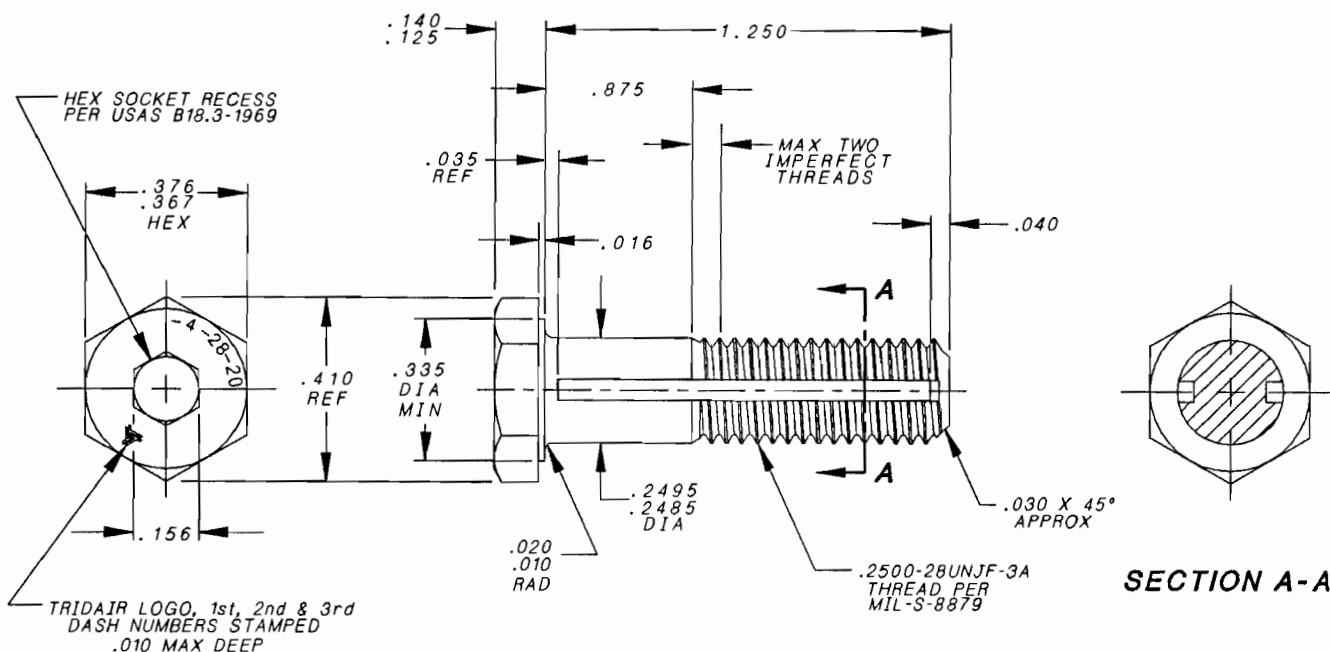
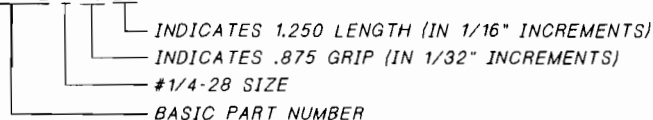


Voi-Shan • Tridair • Screwcorp



NOTES:

1. MATERIAL: A286 CRES PER AMS5731, AMS5737.
2. HEAT TREAT: 160,000 PSI MINIMUM ULTIMATE TENSILE.
3. FINISH: PASSIVATED PER QQ-P-35.
4. RECOMMENDED SEATING TORQUE: 92-140 IN-LBS.
5. MINIMUM ULTIMATE TENSILE STRENGTH (CALCULATED): 4620 LBS.
6. MINIMUM ULTIMATE SINGLE SHEAR STRENGTH (CALCULATED): 2770 LBS.
7. PART CALLOUT: CA2282-4-28-20



8. SCREW TO BE USED WITH CA2210-4R RETAINING RING TO CAPTIVE TO PANEL.
9. PANEL PREPARATION: REFER TO CAL-STD-0260.
10. INSTALLATION: REFER TO TRIDAIR DRAWING CA2210T-()
12. TOLERANCES, UNLESS OTHERWISE SPECIFIED: .XX ±.02, .XXX±.010, ANGLES: 2°.

INTERIM DOCUMENT REVISION		
Rev.	Date	DAF #
N/A1	10/21/10	94301

PROJECT NUMBER: 93-101

APPROVED DATE	11 JAN 93
REV. LETTER AND DATE	11 JAN 93
ECN NUMBER	ECN 32314

Fairchild AEROSPACE FASTENER DIVISION
 ENGINEERING R&D CENTER
 1 CIVIC PLAZA, SUITE 500
 CARSON, CA 90745

CAGE CODE **92215**
 TRIDAIR PRODUCT

SCREW, HEX HEAD,
 CAPTIVE, CRES

CA2282-4-28-20

SHEET 1 OF 1

SCANNED