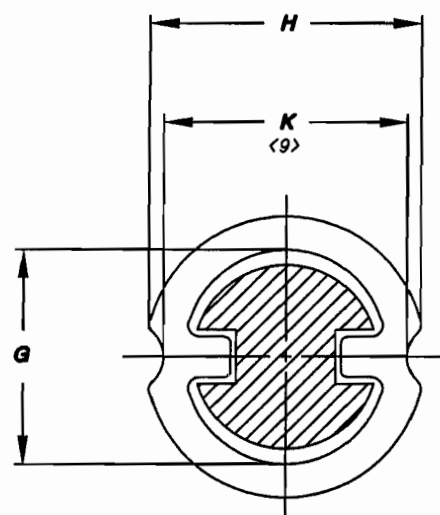
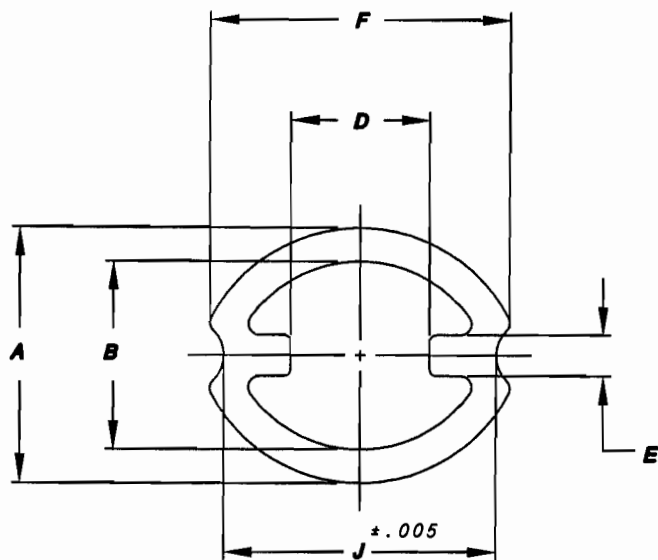


Vol-Shan · Tridair · Sorewoorp



SHOWN AFTER
CRIMP ONTO SCREW

RETAINING RING

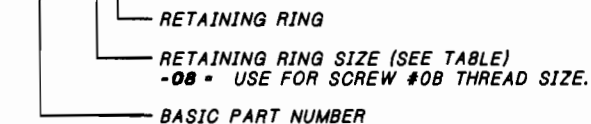
SCANNED

TABLE 1

| -()R | A | B | C | D REF | E REF | F | G REF | H REF | J | K REF |
|--------|--------------|--------------|--------------|----------|----------|--------------|----------|----------|------|----------|
| -06R | .195 .185 | .148 .138 | .019 .015 | .096 | .030 | .240 .230 | .160 | .215 | .223 | .198 |
| -06R-3 | .195 .185 | .148 .138 | .019 .015 | .096 | .030 | .240 .230 | .160 | .215 | .208 | |
| -08R | .230 .220 | .174 .164 | .022 .018 | .123 | .036 | .272 .262 | .190 | .240 | .240 | .225 |

NOTES, UNLESS OTHERWISE SPECIFIED:

1. MATERIAL:
 - 1.1 17-7 PH CRES PER MIL-S-25043 AND AMS5528.
2. HEAT TREAT:
 - 2.1 HRC 44 MAXIMUM PER AMS-H-6875 OR AMS2759.
3. FINISH:
 - 3.1 PASSIVATE PER AMS-QQ-P-35.
4. TOLERANCES, UNLESS OTHERWISE SPECIFIED: .XX .02, .XXX .010, ANGLE 2
5. THESE RETAINING RINGS ARE DESIGNED TO BE USED WITH CRIMP-ON TYPE CAPTIVE SCREWS.
6. INSTALLATION PROCEDURE PER FAIRCHILD'S SALES DRAWING NUMBER CA2240T-() .
7. PART NUMBER EXAMPLE:
CA2240-08R



| INTERIM DOCUMENT REVISION | | |
|---------------------------|----------|-------|
| Rev. | Date | DAF # |
| E1 | 11/21/10 | 94301 |

<9> NOMINAL DIMENSION GIVEN FOR REFERENCE ONLY. REFER TO CA2240T-() FOR VERIFICATION OF PROPER INSTALLATION OF RETAINING RING.

PROJECT NUMBERS: 89-208, 90-026, 91-049A & 96-041

| | | |
|---|--|--|
| APPROVED DATE 18 DEC 95 REV. LETTER AND DATE E 9 JUL 04 DAF NUMBER DAF 03629 | FAIRCHILD FASTENERS ENGINEERING CENTER 3000 WEST LOMITA BOULEVARD TORRANCE, CA 90505 | CAGE CODE 29372 TRIDAIR PRODUCT CA2240-()R SHEET 1 OF 1 |
| RETAINING RING SOLID, CRIMP-ON TYPE | | |