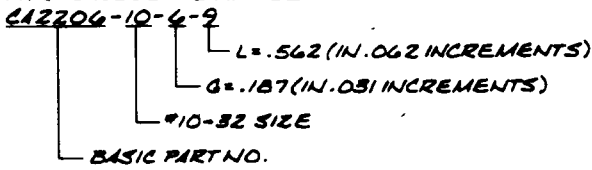


NOTES:

1. MATERIAL: A-286 CRES PER AMS5731.
2. HEAT TREAT: 160,000 PSI. MIN. TENSILE.
3. FINISH: PASSIVATE PER QQ-P-35.
4. PART MARKING: HEAD OF SCREW TO BE STAMPED .010 MAX. DEEP WITH TRIDAIR LOGO, 1ST, 2ND & 3RD DASH NO'S.
5. SCREW TO BE USED WITH A CAZ1062-10R RETAINING RING TO CAPTIVATE TO PANEL. SCREW MAY ALSO BE USED WITH A CAZ1062-10W WASHER OR A CAZ1062-10S SPACER AS ALTERNATES TO COUNTERBORING THE TOP PANEL OR SUBSTRUCTURE FOR THE RETAINING RING.
6. INSTALLATION: REFER TO CAL-STD-0140, SHEET 6.
7. PART CALLOUT EXAMPLE:

2ND & 3RD DASH NO'S	G	L
-6-9	.187	.562



DRAWING PROVIDES FORM, FIT AND FUNCTION DATA. DO NOT ATTEMPT TO MANUFACTURE PRODUCT USING THIS DRAWING.

DRAWN BY J. STAFFORD	DATE 3-7-89	TITLE CAPTIVE SCREW, CRES, 160 KSI OVAL C'SUNK HEAD, #10-32 SIZE	
MFG ENGRG J. KUHN	DATE 3-9-89		
APPROVED BY <i>[Signature]</i>	DATE 3/7/89		
APPROVED BY	DATE	UNLESS OTHERWISE SPECIFIED	
PROJECT NUMBER 89-114		TOLERANCES	
		DECIMALS XX ± .02	MILLIMETERS ± 0.50
		XXX ± .010	± 0.25
		ANGLES ± 2°	SURFACE FINISH 125 MICROMETERS
			CA2206-10-(-)(-)
			FSC: 29372 SHEET 1 OF 7

REVISION - 3/7/89 *[Signature]* 6021887