

TABLE 1

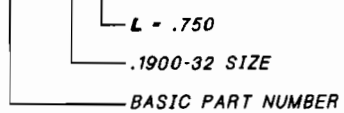
FIRST DASH NUMBER	THREAD SIZE UNJF-3A	A DIA	B DIA	C x 45°	D DIA	E MIN	R RAD	ULTIMATE TENSILE STRENGTH MINIMUM (CALCULATED) LBS.	ULTIMATE SHEAR STRENGTH MINIMUM (CALCULATED) LBS.
- 10	.1900-32	.480	.491 .486	.030	.1895 .1885	.108	.020 .010	2,425	1,450
- 4	.2500-28	.500	.491 .486	.035	.2495 .2485	.162	.020 .010	4,625	2,775
- 6	.3750-24	.750	.630 .620	.040	.3745 .3740	.268	.025 .015	11,300	7,300

TABLE 2

SECOND DASH NUMBER	L	SL
- 7	.437	.500
- 8	.500	.562
- 9	.562	.625
- 10	.625	.687
- 11	.687	.750
- 12	.750	.812
- 13	.812	.875
- 14	.875	.937
- 15	.937	1.000
- 16	1.000	1.062

NOTES:

- MATERIAL: SCREW - A286 CRES PER AMS5731, AMS5737.
HOUSING - 300 SERIES CRES PER AMS5640, ASTM-A555, ASTM-A581.
SPRING - 302 CRES PER ASTM-A313.
- HEAT TREAT: SCREW ONLY - 160,000 PSI MINIMUM TENSILE.
- FINISH: ALL COMPONENTS - PASSIVATED PER QQ-P-35.
- PANEL PREPARATION: REFER TO DRAWING NUMBER CAL-STD-0260.
- REFER TO DRAWING NUMBER CA2210T-() FOR INSTALLATION PROCEDURE AND REQUIRED TOOL.
- PART CALLOUT EXAMPLE:
CA22028-10-12



8. TOLERANCES, UNLESS OTHERWISE SPECIFIED: DECIMALS .XX ±.02, .XXX ±.010, ANGLE ±2°.

PROJECT NUMBER: 95-017

INTERIM DOCUMENT REVISION		
Rev.	Date	DAF #
N/A	10/21/10	94301

APPROVED DATE 6 DEC 94	Fairchild AEROSPACE FASTENER DIVISION ENGINEERING CENTER 3010 WEST LOMITA BOULEVARD TORRANCE, CA 90505	CAGE CODE 92215 TRIDAIR PRODUCT
REV. LETTER AND DATE 6 DEC 94		CA22028-()-() SHEET 1 OF 1
ECN NUMBER ECN 30285	CAPTIVE SCREW ASSEMBLIES, SELF-RETRACTING, "CRIMPRING" TYPE, EVA HEX HEAD, CRES, 160 KSI	

SCANNED