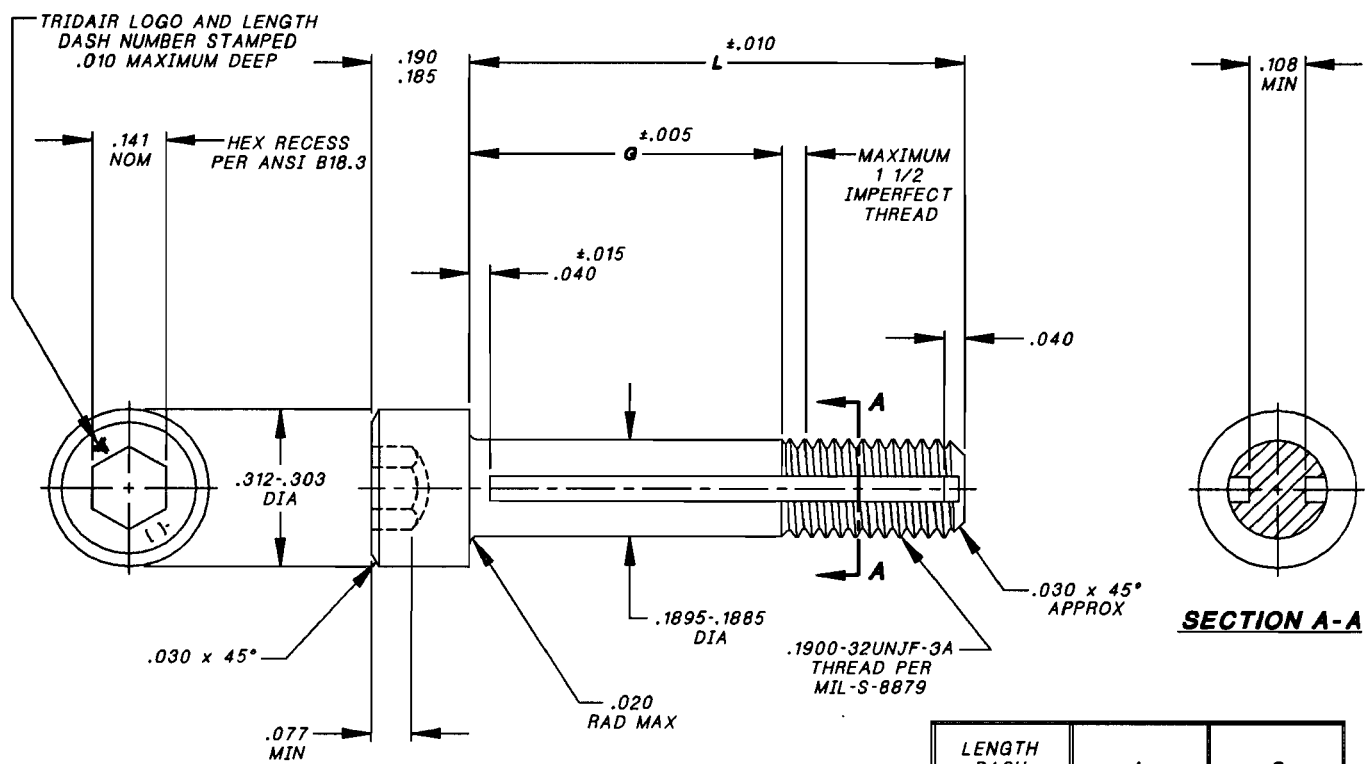


Voi-Shan • Tridair • Screwcorp



LENGTH DASH NUMBER	L	g
-0750	.750	.385
-0950	.950	.600

NOTES:

1. MATERIAL: A286 CRES PER AMS5731, AMS5732, AMS5737.
2. HEAT TREAT: PER AMS5737, AGE ONLY, TO ACHIEVE 180,000 PSI MINIMUM TENSILE.
3. FINISH: PASSIVATED PER QQ-P-35.
4. SCREW TO BE USED WITH CA2210-10R RETAINING RING TO CAPTIVATE TO PANEL.
5. PANEL PREPARATION REFER TO CAL-STD-0260 DRAWING.
6. INSTALLATION: REFER TO TRIDAIR DRAWING NUMBER CA2210T-1.

7. PART NUMBER EXAMPLE:
 CA22022-10-0750
 ↳ "L" = .750
 ↳ #10-32 SIZE
 ↳ BASIC PART NUMBER

INTERIM DOCUMENT REVISION		
Rev.	Date	DAF #
A1	10/21/10	94301

9. TOLERANCES, UNLESS OTHERWISE INDICATED, DECIMALS: .XX ±.02, .XXX ±.010, ANGLES: ±2°.
10. QUALITY CONFORMANCE INSPECTION SHALL BE PER FF-S-86E, PARAGRAPH 4, WITH THE FOLLOWING EXCEPTIONS:
 - 10.1 HARDNESS TESTING PER PARAGRAPH 4.3.1.1 SHALL CONFIRM Rc 40 MINIMUM WITHOUT A MAXIMUM LIMIT.
 - 10.2 TENSION TESTING TO BE LIMITED TO AXIAL ONLY PER PARAGRAPH 4.3.1.2 EXCEPT TEST PER MIL-STD-1312-8. MINIMUM ULTIMATE TENSILE STRENGTH SHALL BE 2,973 LBS.
 - 10.3 DISCONTINUITY INSPECTION TEST PER PARAGRAPH 4.3.5 SHALL NOT BE REQUIRED.

PROJECT NUMBER: 95-019A

APPROVED DATE 18 AUG 94	AEROSPACE FASTENER DIVISION ENGINEERING CENTER 3010 WEST LOMITA BOULEVARD TORRANCE, CA 90505	CAGE CODE 92215 TRIDAIR PRODUCT
REV. LETTER AND DATE A 10 SEP 94		SCREW, SOCKET HEAD, CAPTIVE CRES, #10-32 SIZE
ECN NUMBER ECN 05929		

SCANNED