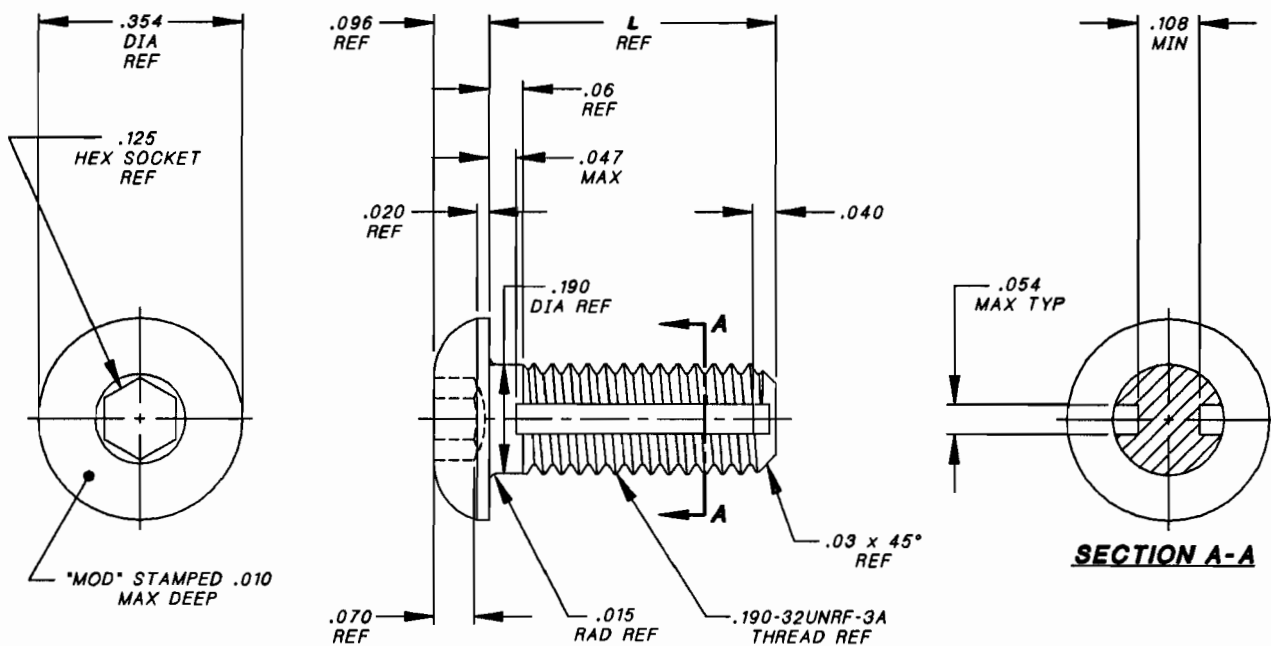


Voi-Shan • Tridair • Sorewoorp

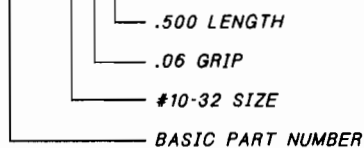


NOTES:

1. THESE SCREWS ARE MODIFIED FROM HOLO-KROME CO. SUPPLIED SCREWS (SEE TABLE) BY ADDING THE SLOTS 180° APART ALONG THE SHANK AND THREADS.
2. MATERIAL:
 - 2.1 ALLOY STEEL, 4140 PER MIL-S-5626 OR 4137 PER AISI.
3. HEAT TREAT:
 - 3.1 160-180 KSI FTU.
4. FINISH:
 - 4.1 CADMIUM PLATE PER QQ-P-416, TYPE II, CLASS 2.
5. ULTIMATE TENSILE STRENGTH: 2,425 LBS MINIMUM.
6. SCREW TO BE USED WITH A CA2210-10R RETAINING RING TO CAPTIVATE TO PANEL.
7. PANEL PREPARATION: REFER TO CAL-STD-0260 DRAWING.
8. INSTALLATION: REFER TO CA2210T-() DRAWING.

10. TOLERANCES, UNLESS OTHERWISE SPECIFIED: .XX ±.02, .XXX ±.010, ANGLES ±2°.

11. PART CALLOUT EXAMPLE:
CA22018-10-2-8



3RD DASH NUMBER	L REF	MADE FROM (HOLO-KROME PART NUMBER)
- 8	.500	65006
- 12	.750	65010

INTERIM DOCUMENT REVISION		
Rev.	Date	DAF #
A1	10/21/10	94301

643580 PROJECT NUMBER: 94-117A

APPROVED DATE	27 MAY 94
REV. LETTER AND DATE	A 19 SEP 94
ECN NUMBER	EON 05902

Fairchild AEROSPACE FASTENER DIVISION
ENGINEERING CENTER
3010 WEST LOMITA BOULEVARD
TORRANCE, CA 90505

CAGE CODE	29372
TRIDAIR PRODUCT	
CA22018-10-2-()	
SHEET 1	OF 1

SCREW, CAPTIVE, CRIMPING TYPE,
BUTTON HEAD, HEX SOCKET, #190-32