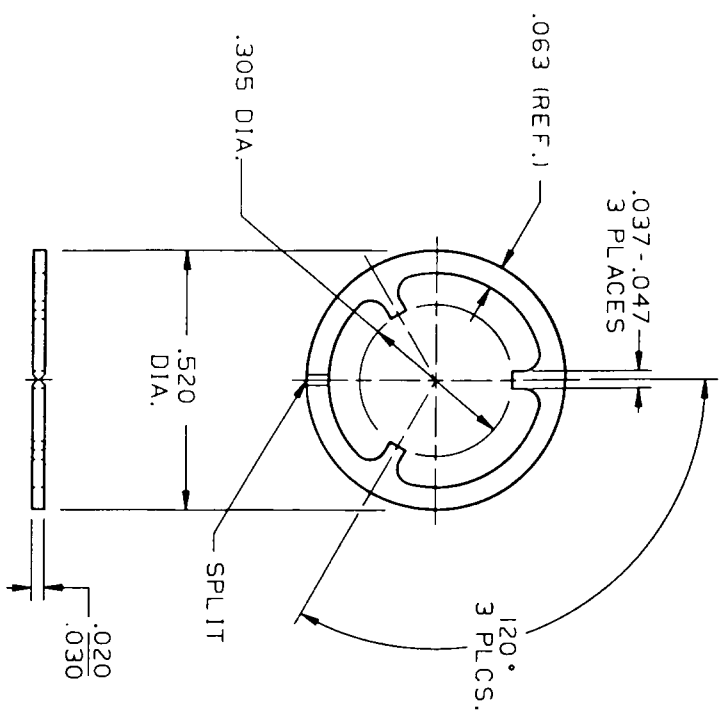


DATE	REV	CHANGE
8/5/84	F	ECO 13104 D.S.



- NOTES, UNLESS OTHERWISE SPECIFIED:
1. CA1786 DENOTES PASSIVATED ONLY. CA1786C DENOTES CAD. PLATED RING PER QQ-P-416 TYPE II, CLASS 2.
 2. TO BE USE WITH CA1785 AND CA17031 STUD NUTS.
 3. PANEL PREPARATIONS: .562 MIN. DIA. C'BORE X .032-.040 DEEP
 4. INSTALL ON STUD NUT WITH CA1786-TII INSTALLATION TOOL.

DRAWING PROVIDES FORM, FIT AND FUNCTION DATA. DO NOT ATTEMPT TO MANUFACTURE PRODUCT USING THIS DRAWING.

UNLESS OTHERWISE SPECIFIED	
FINISH	PASSIVATE PER QQ-P-35
WEIGHT	.0656 LBS/100
TOLERANCES:	XX ± .02 XXX ± .010 ANGLES
MILLIMETERS	± .25
SCALE	
HEAT TREAT	TO CONDITION RH 950
SURFACE	125 MICROINCHES

17-7PH CRES		MIL-S-25043 / AMS 5528
MATERIAL OR NAME		SPECIFICATION
RETAINING RING		
DRN BY	L.S.	2/7/77
APPD		
APPD	A.K.Y.	
A. REYNOLD COMPANY 3000 W. LOMITA BLVD. TORRANCE, CA. 90505 213/530-2220		CA1786
FSC: 29372	SHT. 1 OF 1	

CA1786
PATENT(S):

Handwritten: A.C. CHERRY-72