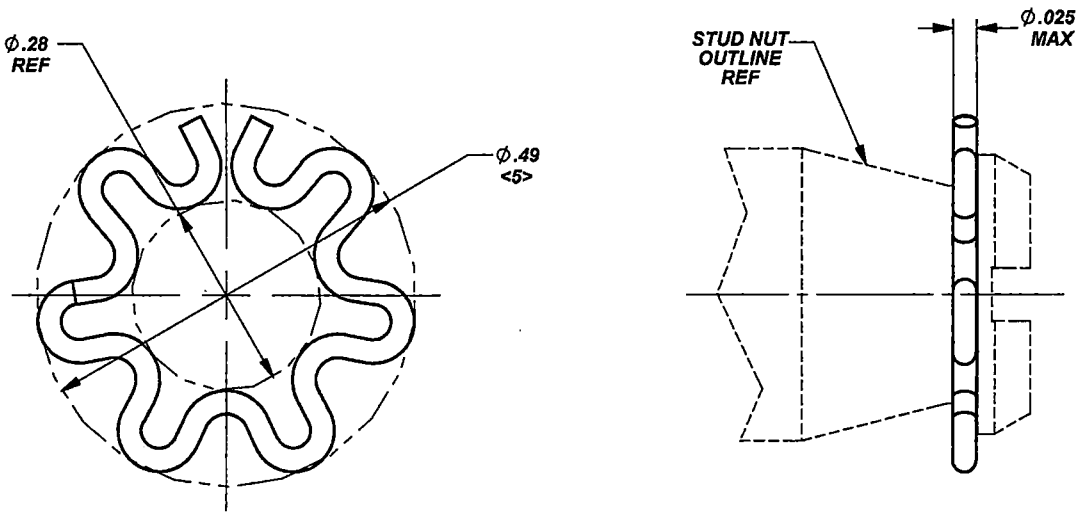




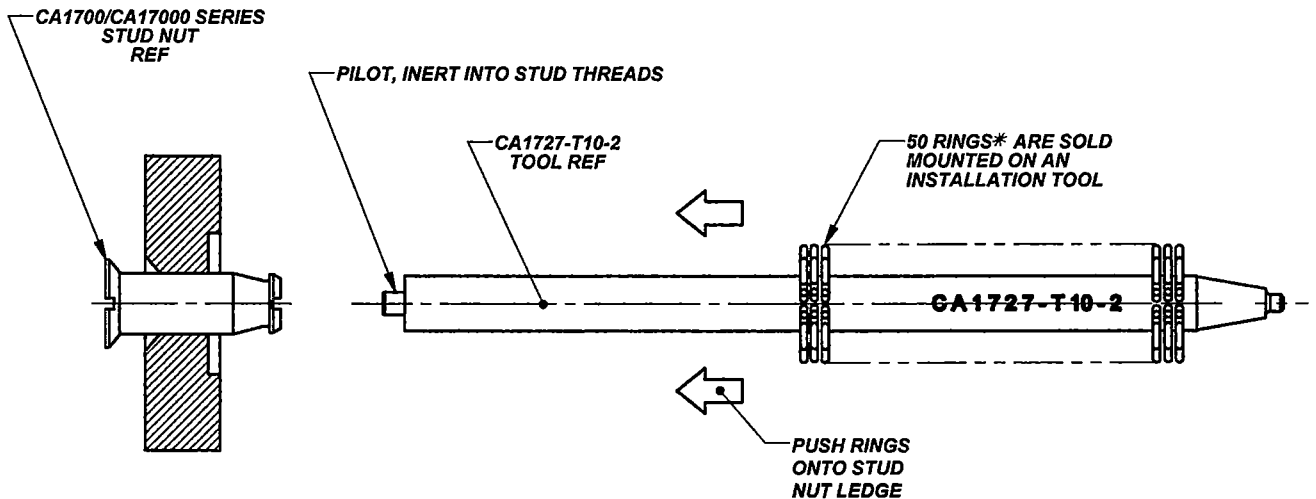
MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN CONSENT OF HOWMET FASTENING SYSTEMS IS ABSOLUTELY PROHIBITED.

THIS DRAWING EMBODIES A CONFIDENTIAL, PROPRIETARY DESIGN & ALL DESIGN, MANUFACTURING PRODUCTION, USE & SALE RIGHTS REGARDING SAME ARE EXPRESSLY RESERVED.



NOTES; UNLESS OTHERWISE SPECIFIED:

1. MATERIAL: 17-7PH CRES PER AMS5673 AND /OR AMS5678.
2. HEAT TREAT: CONDITION CH900 PER AMS2759.
3. FINISH: PASSIVATED PER AMS2700.
4. WEIGHT: .024 LBS./100
- $\langle 5 \rangle$ PLACE I.D. ON $\phi .278-.282$ MANDREL FOR MEASUREMENT OF $\phi .470-.510$.
6. RETAINING RING RECESS:
 - A.) LOCATION OPTIONAL:
 1. UNDERSIDE OF OUTER PANEL WHEN THICKNESS IS .125 OR GREATER OR ON INNER STRUCTURE.
 2. DIMENSIONS: $\phi .625$ MINIMUM x .030 MINIMUM DEPTH.
7. CONSULT HOWMET FASTENING SYSTEMS ENGINEERING FOR AVAILABILITY OF OPTIONAL MATERIALS, FINISHES AND SIZES.



*UNLESS OTHERWISE SPECIFIED:

ORIGINAL DESIGN ACTIVITY: CAGE CODE 29372, TRIDAIR PRODUCTS

APPROVED DATE 22 JUN 92	CURRENT DESIGN ACTIVITY: Howmet Fastening Systems (HFS) TORRANCE OPERATIONS	TITLE: RETAINING RING MOUNTED ON INSTALLATION TOOL	CURRENT DESIGN ACTIVITY: CAGE CODE: 29372
REV. LETTER DATE N 18 MAY 20			SALES DRAWING NO. CA1727
DAF NUMBER 119344	TRIDAIR PRODUCTS 3000 W. LOMITA BLVD. TORRANCE, CA. 90505	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES & ASME Y14.6M TOLERANCES:	SHEET 1 OF 1

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