



NOTES: UNLESS OTHERWISE SPECIFIED.

1. MATERIAL: ALLOY STEEL 4130 PER ASTM A331
2. HEAT TREAT: 150 KSI MIN TS (REF: HRC 33-42)
3. FINISH: CADMIUM PLATE PER QQ-P-416, TYPE II, CLASS 2 (OLIVE DRAB IRIDITE #1)
4. FOR INSTALLATION PROCEDURE, SEE CAMLOC CATALOG USE SAME PREPARATION METHOD AS 4002-G.
5. ALL EDGES BROKEN .005 MAX AND ALL FINIS AND BURRS REMOVED EXCEPT WHERE OTHERWISE NOTED.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES & PER ANSI Y14.5M-82 TOLERANCES:

ANGLES = ±1°
 FRACTIONS = ±1/32
 DECIMALS .XX = ±.02
 .XXX = ±.010

APPROVED DATE	 AEROSPACE FASTENER DIVISION 3012 West Lomita Boulevard Torrance, Ca 90505	CAGE CODE: 71286	
9 MAY 02 BA		CAMLOC PRODUCT	
REV. LETTER AND DATE		GROMMET - FLUSH, LARGE GRIP, HIGH STRENGTH	40G10
F 9 MAY 02			
DAF NUMBER			
DAF 55082		SHEET 1 OF 1	

S44968