



TABLE 1

PART NUMBER	MATERIAL	HEAT TREATMENT	FINISH
4002-N2	CARBON STEEL PER ASTM A108, C1144	NONE	CADMIUM PLATE PER QQ-P-416, CLASS 2 TYPE II
4002-N2-1			ZINC PLATE PER ASTM B633, CLASS 8, TYPE II (YELLOW)
4002-N2S	CRES, NONMAGNETIC		PASSIVATE PER ASTM A967

NOTES: UNLESS OTHERWISE SPECIFIED.

- FOR INSTALLATION PROCEDURE, SEE CAMLOC CATALOG. USE SAME PREPARATION METHOD AS 4002-N EXCEPT PANEL THICKNESS IS .025 MAX.
- ALL EDGES BROKEN .005 MAX. AND ALL FINS & BURRS REMOVED EXCEPT WHERE OTHERWISE SPECIFIED.
- STUD SELECTION PROCEDURE FOR USE WITH 4002-N2 GROMMET.
 A. ADD .066 TO FACTORS COMPRISING "G" (TOTAL GRIP THICKNESS).
 B. USING ABOVE TOTAL GRIP THICKNESS, SELECT CORRECT STUD DASH NO. FROM QOL II, 4002 SERIES STUD SELECTION CHART, CAMLOC CATALOG.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES & PER ANSI Y14.5M-82 TOLERANCES:

ANGLES = ±1°
 FRACTIONS = ±1/32
 DECIMALS .XX = ±.02
 .XXX = ±.010

APPROVED DATE	AEROSPACE FASTENER DIVISION 3012 WEST LOMITA BOULEVARD TORRANCE, CA 90505	CAGE CODE 71286
06 JAN 51		CAMLOC PRODUCT
REV. LETTER AND DATE		4002-N2
M 13 JAN 99		
DAF NUMBER	GROMMET - PLUS FLUSH, THIN SHEET APPLICATION	
DAF 43735		

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