

LENGTH TABULATION

440,632,832&1032 SIZES

PLUG DASH NO.		-X	-0	-01	-1	-11	-2	-21	-3	-31	
SLEEVE DASH NO.	H	G		.085	.100	.116	.131	.147	.162	.179	.194
	-03										
-04											
-06											
-08	.415		.500	.515	.531	.546	.562	.577	.594	.609	
-10	.540		.625	.640	.656	.671	.687	.702	.719	.734	
-12	.665		.750	.765	.781	.796	.812	.827	.844	.859	
-14	.790		.875	.890	.906	.921	.937	.952	.969	.984	
-16	.915		1.000	1.015	1.031	1.046	1.062	1.077	1.094	1.109	
-18	1.040		1.125	1.140	1.156	1.171	1.187	1.202	1.219	1.234	

428 SIZE

PLUG DASH NO.		-X	-0	-01	-1	-11	-2	-21	-3	-31	
SLEEVE DASH NO.	H	G		.120	.135	.151	.167	.183	.198	.214	.230
	-03										
-04											
-06											
-08	.380		.500	.515	.531	.547	.563	.578	.594	.610	
-10	.505		.625	.640	.656	.672	.688	.703	.719	.735	
-12	.630		.750	.765	.781	.797	.813	.828	.844	.860	
-14	.755		.875	.890	.906	.922	.938	.953	.969	.985	
-16	.880		1.000	1.015	1.031	1.047	1.063	1.078	1.094	1.110	
-18	1.005		1.125	1.140	1.156	1.172	1.188	1.203	1.219	1.235	

524 SIZE

PLUG DASH NO.		-X	-0	-01	-1	-11	-2	-21	-3	-31	
SLEEVE DASH NO.	H	G		.190	.206	.221	.237	.252	.268	.283	.299
	-06										
-08											
-10	.435		.625	.640	.656	.672	.687	.703	.718	.734	
-12	.560		.750	.766	.781	.797	.812	.828	.843	.859	
-14	.685		.875	.891	.906	.922	.937	.953	.968	.984	
-16	.810		1.000	1.016	1.031	1.047	1.062	1.078	1.093	1.109	
-18	.935		1.125	1.141	1.156	1.172	1.187	1.203	1.218	1.234	

EXAMPLES:

- 1) REQUIREMENTS; 1032 THREAD SIZE, CRES STEEL, FLUSH HD. FOR A .500 OVERALL PANEL. SELECT FROM TABLE
 -0 PLUG= P163D10-0
 -08 SLEEVE= S163D1032-08.
- 2) REQUIREMENTS; 428 THREAD SIZE, AL. ALLOY NON-FLUSH HEAD FOR A .625 OVERALL PANEL. SELECT FROM TABLE
 -0 PLUG= P103F25-0
 -10 SLEEVE= S103F428-10.

4/5 PANEL THICKNES

SELECT SLEEVE AND PLUG DASH NUMBERS BY DETERMINING THE THICKNESS CLOSEST TO BUT NOT GREATER THAN PANEL TO BE USED.

INDICATES NOT AVAILABLE

DRAWING PROVIDES FORM, FIT AND FUNCTION DATA. DO NOT ATTEMPT TO MANUFACTURE PRODUCT USING THIS DRAWING.

DRAWN BY: T. CORONA	DATE 2-2-78
MEG. ENGRG: <i>[Signature]</i>	DATE 2-7-78
APPROVED BY: <i>[Signature]</i>	DATE 2-7-78
APPROVED BY: <i>[Signature]</i>	DATE 2-7-78
PROJECT NUMBER 77-289	

**INSERT GROMMET TYPE
THREADED**

UNLESS OTHERWISE SPECIFIED:
 TOLERANCES: MILLIMETERS SURFACE FINISH
 DECIMALS: .XX ± .02 ± 0.50
 .XXX ± .010 ± 0.25
 ANGLES: ± 2°

TRIDAIR INDUSTRIES
Specially Fasteners & Hardware Company

 3000 W. LOMITA BLVD., TORRANCE, CALIFORNIA 90505
 (213) 530-2220

103 SERIES

FSC: 29372

SHEET 2 OF 3

REVISION
 T.C.F.
 REDRAWN 2-2-78
 C/ECO 5196