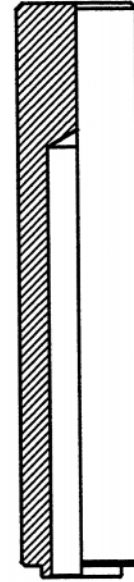




STEP DRILL



STANDARD TAP



LOCKRING DRIVE TOOL

TABLE III

STUD PART NUMBER REF	STEP DRILL PART NUMBER <div>1</div>	BASIC TAP SIZE REF <div>2</div>	LOCKRING DRIVE TOOL PART NUMBER
SFC164()	SFC164SD	.1640-32UNC	SFC15D16
SFC190()	SFC190SD	.1900-24UNC	SFC19D16
SFC250()	SFC250SD	.2500-20UNC	SFC25D16
SFC312()	SFC312SD	.3125-18UNC	SFC31D16
SFC375()	SFC375SD	.3750-16UNC	SFC38D16

NOTES:

- 1

 Step drills are designed for thru hole drilling. When used to drill a blind hole, it may be necessary to grind the drill to suit the depth required.
- 2

 Taps are not supplied by Rosan. For specific thread information refer to hole preparation on page 43.
3. Removal drills are not supplied by Rosan.
4. For tooling dimensional data refer to pages 62 thru 67

TOOLING,
STUD - RING LOCKED,
SIZE-ON-SIZE

SFC()
SERIES