

FIGURE I - SCREW ASSEMBLY

| 2nd DASH NUMBER | L | TL | P |
|-----------------|------|------|------|
| -0438 | .438 | .376 | .062 |
| -0937 | .937 | .812 | .125 |
| -0375 | .375 | .315 | .090 |
| -0625 | .625 | .435 | .190 |

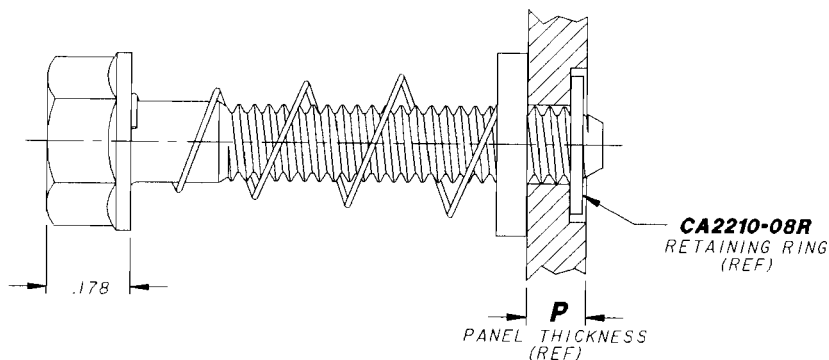


FIGURE II - INSTALLED & RETRACTED

NOTES:

- MATERIAL:** STANDARD SCREW- 17-4PH CRES PER AMS5643.
OPTIONAL SCREW- A286 CRES PER AMS5731, AMS5737. (ADD LETTER "C" TO BASIC PART NUMBER IN LIEU OF DASH FOR A286 SCREW. SEE EXAMPLES, NOTE 8).
- HEAT TREAT:** STANDARD SCREW- COND. H1025 (155 KSI MIN.) PER MIL-H-6875.
OPTIONAL SCREW- 160 KSI MIN.
- FINISH:** ALL COMPONENTS- PASSIVATED PER QQ-P-35.
- RECOMMENDED SEATING TORQUE:** 21-32 IN-LBS.
- THIS SCREW ASSEMBLY IS DESIGNED TO BE USED WITH A CA2210-08R RETAINING RING TO CAPTIVATE TO PANEL.**
- PANEL PREPARATION:** REFER TO CAL-STD-0260.
- REFER TO TRIDAIR DRAWING CA2210T-1) FOR INSTALLATION PROCEDURE AND REQUIRED TOOL.**

| INTERIM DOCUMENT REVISION | | |
|---------------------------|----------|-------|
| Rev | Date | DAF # |
| L1 | 10/21/10 | 94361 |

CA2243-08-0937
 INDICATES .937 LENGTH
 #8-32 SIZE
 BASIC PART NUMBER, STANDARD SCREW
 CA2243C08-0937
 OPTIONAL A286 SCREW

DRAWING PROVIDES FORM, FIT AND FUNCTION DATA. DO NOT ATTEMPT TO MANUFACTURE PRODUCT USING THIS DRAWING.

| | | | |
|--------------------------------------|-------------------|---|--|
| DRAWN BY: A. PINKNEY | DATE: 11-20-91 | TITLE: CAPTIVE SCREW ASSEMBLY SELF-RETRACTING, "CRIMPRING" TYPE, #8-32 SIZE | Reznord SPD 3000 W. Lomita Blvd Torrance, CA 90505 213/530-2220 |
| MFG. ENGRG: | DATE: | UNLESS OTHERWISE SPECIFIED: TOLERANCES: DECIMALS: .XX ± .02 XXX ± .010 ANGLES: ± 2° | |
| APPROVED BY: <i>[Signature]</i> | DATE: 11-26-91 | MILLIMETERS ± 0.50 ± 0.25 | CA2243-08-[] FSC:29372 SHEET / OF / |
| APPROVED BY: | DATE: | SURFACE FINISH 125 MICRONS | |
| PROJECT NUMBER: 92-099 92-120A | S42725 | | |

ECO 26317 2-11-92 B ECO 26256 1-22-92 A ECO 26075 11-20-91
 REVISION - ECO 26075 11-20-91 A ECO 26256 1-22-92 B ECO 26317 2-11-92 C ECO 26075 11-20-91 A ECO 26256 1-22-92 B ECO 26317 2-11-92 C ECO 26075 11-20-91 A ECO 26256 1-22-92 B ECO 26317 2-11-92 C

SCANNED